How to Specify

1. **Select sensor: LABEL•EYE**

2. **Select remote AUTOSET:**
Blank = No remote AUTOSET
R = Remote AUTOSET

3. **Select Connection:**
Blank = 6ft (1.8m) cable
C = 4-pin M8 connector

4. **Select M12 connector:**
Blank = no M12
M12 = M12 pigtail connector

Example: LER   R   C - M12

LABEL•EYE®
with Red LED

Remote AUTOSET

Connection

M12 - Connector Type

Features

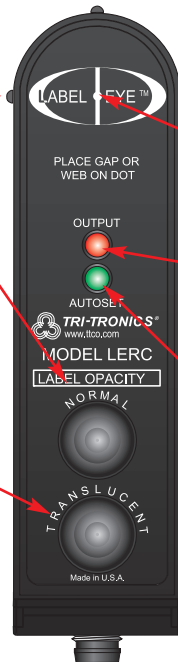LOCATOR TABS
Helps to center gap for proper detection.

NORMAL BUTTON
1. AUTOSET: Press and hold for one second when backing is paper, mylar, plastic, or opaque material.
2. Hold down both buttons for two seconds to change output from Dark On to Light On.

TRANSLUCENT BUTTON
1. AUTOSET: Press and hold for one second when backing is translucent or transparent.
2. Hold down both buttons for 2 seconds to change output from Dark On to Light On.

NOTE: Optimized for opaque label sensing.

CENTER of DETECTION
This point marks the exact center of light source and receiver through-beam.

RED LED OUTPUT INDICATOR
Illuminates when output is on.
Flashes when sensor is shorted or overloaded.

GREEN LED AUTOSET
Flashes rapidly during AUTOSET, for about 1/2 a second, and remains illuminated when complete.
Flashes rapidly during AUTOSET, for about one second, and then flashes slowly with red LED output indicator four times when AUTOSET incomplete.

Hardware & Accessories
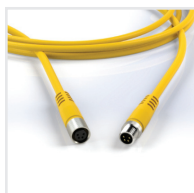
4-Wire Nano Cable, M8

GEC-6
6ft (1.8m)

GEC-15
15ft (4.6m)

GEC-25
25ft (7.62m)

RGEC-6
6ft (1.8m) right angle

RGEC-15
15ft (4.6m) right angle

RGEC-25
25ft (7.62m) right angle

GEX-9
9ft (2.7m) extension cable

5-Wire Shielded MicroCable, M12

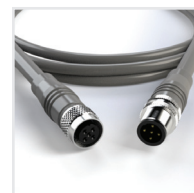**GSEC-6**
6ft (1.8m)

GSEC-15
15ft (4.6m)

GSEC-25
25ft (7.62m)

GRSEC-6
6ft (1.8m) right angle

GRSEC-15
15ft (4.6m) right angle

GRSEC-25
25ft (7.6m) right angle

GX-25
25ft (7.6m) extension cable

Specifications

SUPPLY VOLTAGE
• 10 to 30VDC
• Polarity Protected

CURRENT REQUIREMENTS
• 45mA (exclusive of load)

OUTPUT TRANSISTORS
• (1) NPN and (1) PNP output transistors
• Sensor outputs can sink or source up to 150mA (current limit)
• All outputs are continuously short circuit protected

RESPONSE TIME
• Light state response = 100µs
• Dark state response = 100µs

LED LIGHT SOURCE
• High intensity red LED
• Pulse modulated

PUSH-BUTTON CONTROL
• Automatic setup routines based on web opacity
• One push-button setup
• Pushing both buttons simultaneously inverts output

HYSTERESIS
• Minimal hysteresis promotes the detection between the backing material and the label depending on the settings.

LIGHT IMMUNITY
• Responds to sensor's pulsed modulated light source, resulting in high immunity to most ambient light.

INDICATORS
• Green LED flashes when AUTOSET routine is activated and stays illuminated when AUTOSET is completed.
• Red LED illuminates when sensor's output transistors are ON.
NOTE: The status of the output transistors can be inverted by pushing both buttons simultaneously. If Output LED flashes, a short circuit condition exists.

AMBIENT TEMPERATURE
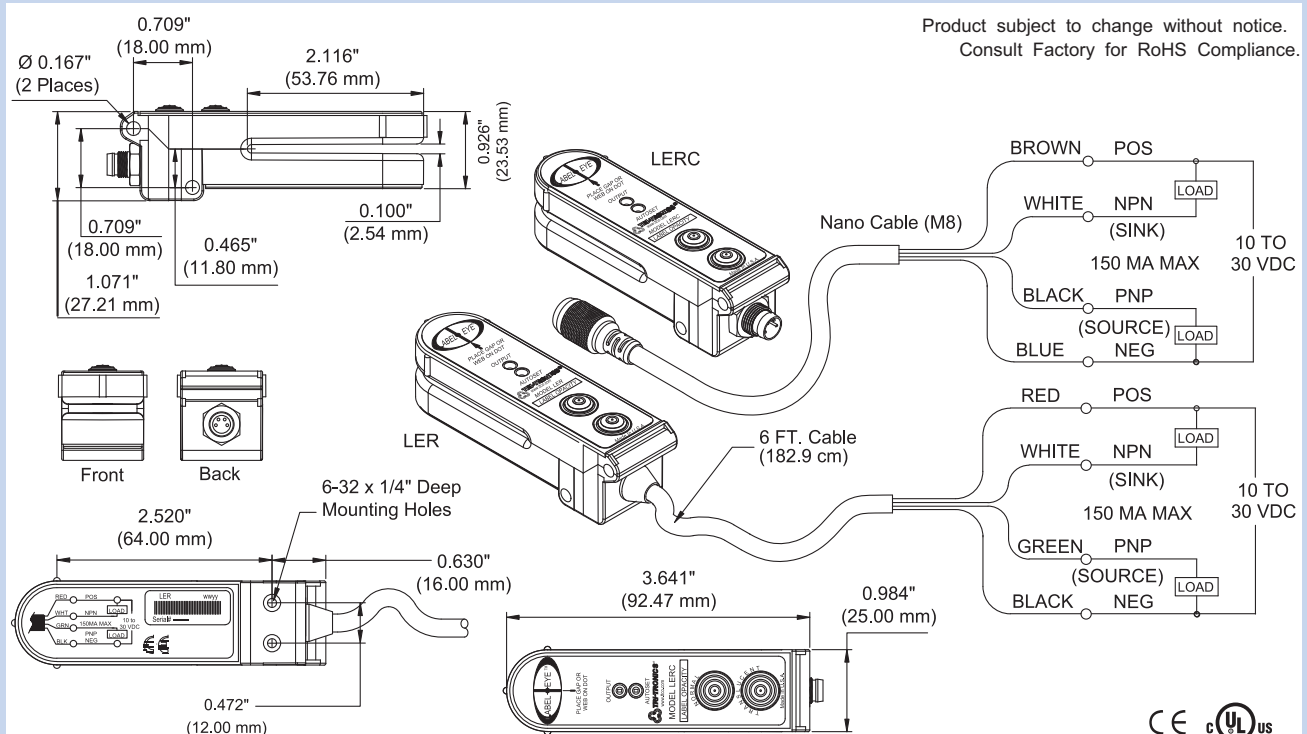• -40°C to 70°C (-40°F to 158°F)

RUGGED CONSTRUCTION
• Chemical resistant high thermoplastic PPS housing
• Waterproof, ratings: NEMA 4 and IP66
• Conforms to heavy industry grade CE and UL requirements

RoHS Compliant
Product subject to change without notice

Connections and Dimensions   LABEL•EYE®

How to Specify

LABEL•EYE®

1. **Select sensor: LABEL•EYE**

2. **Select remote AUTOSET:**
Blank = No remote AUTOSET
R = Remote AUTOSET

3. **Select Connection:**
Blank = 6ft (1.8m) cable
C = 4-pin M8 connector

4. **Select High Speed:**
Blank = standard LER
10 = High Speed LABEL•EYE

5. **Select M12 connector:**
Blank = no M12
M12 = M12 pigtail connector

Example: LER R C 10 - M12

LABEL•EYE® with Red LED
Remote AUTOSET
Connection
High Speed
M12 - Connector Type

Features

LOCATOR TABS
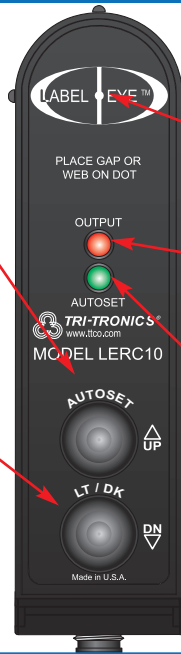Helps to center gap for proper detection

AUTOSET BUTTON
1. Hold AUTOSET for 1 second when gap is in view.
2. Tap UP to increase time from threshold (less sensitive).

LT/DK BUTTON
1. Hold for one second to switch from Light On Output to Dark On Output.
2. Tap DN to decrease time to threshold (more sensitive).

NOTE: Optimized for opaque label sensing.

LABEL•EYE™
PLACE GAP OR WEB ON DOT
OUTPUT
AUTOSET
TRI-TRONICS®
www.ttco.com
MODEL LERC10
AUTOSET
UP
LT / DK
DN
Made in U.S.A.

CENTER of DETECTION
This point marks the exact center of light source and receiver through-beam.

RED LED OUTPUT INDICATOR
Illuminates when output is on.
Flashes when sensor is shorted or overloaded.

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Hardware & Accessories
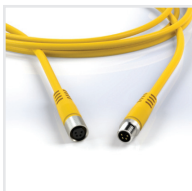
4-Wire Nano Cable, M8

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15ft (4.6m)

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25ft (7.62m)

RGEC-6
6ft (1.8m) right angle

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9ft (2.7m) extension cable

5-Wire Shielded MicroCable, M12

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25ft (7.62m)

GRSEC-6
6ft (1.8m) right angle

GRSEC-15
15ft (4.6m) right angle

GRSEC-25
25ft (7.6m) right angle

GX-25
25ft (7.6m) extension cable

Specifications

LABEL•EYE®

SUPPLY VOLTAGE
• 10 to 30VDC
• Polarity Protected

CURRENT REQUIREMENTS
• 45mA (exclusive of load)

OUTPUT TRANSISTORS
• (1) NPN and (1) PNP output transistors
• Sensor outputs can sink or source up to 150mA (current limit)
• All outputs are continuously short circuit protected

RESPONSE TIME
• 10µs response time
• 5µs repeatability

PUSH-BUTTON CONTROL
• AUTOSET - One-push button setup
• LT/DK - Push and Hold to change output Light On/Dark On
• UP/DWN - Tweak-able Up/Down Adjustment

LED LIGHT SOURCE
• High intensity red LED
• Pulse modulated

HYSTERESIS
• Minimal hysteresis promotes the detection between the backing material and the label depending on the settings

LIGHT IMMUNITY
• Responds to sensor's pulsed modulated light source, resulting in high immunity to most ambient light

INDICATORS
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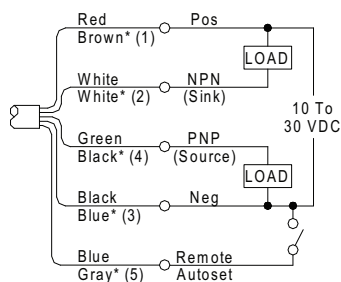• -40°C to 70°C (-40°F to 158°F)

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RoHS Compliant
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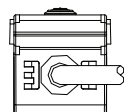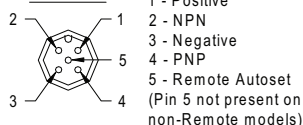
Connections and Dimensions

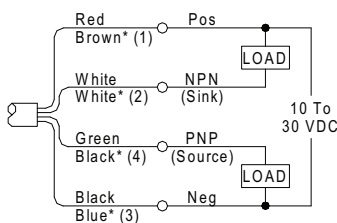## Ultra-High Speed LABEL•EYE

Label Eye Wiring (Remote Set)

Red
Brown* (1)   Pos

White
White* (2)   NPN
                    (Sink)   10 To
                                    30 VDC
Green
Black* (4)   PNP
                    (Source)

Black
Blue* (3)   Neg

Blue
Gray* (5)   Remote
                    Autoset

* - Sensors with connectors

Label Eye Wiring (Standard)

Red
Brown* (1)   Pos

White
White* (2)   NPN
                    (Sink)   10 To
                                    30 VDC
Green
Black* (4)   PNP
                    (Source)

Black
Blue* (3)   Neg

* - Sensors with connectors

M12 Male Connector

1 - Positive
2 - NPN
3 - Negative
4 - PNP
5 - Remote Autoset
(Pin 5 not present on non-Remote models)

M8 Male Connector

1 - Positive
2 - NPN
3 - Negative
4 - PNP

CABLE / M12
REAR VIEW

M8
REAR VIEW

6" M12 PIGTAIL CONNECTOR

1.073"
[27.3mm]

3.686"
[93.63mm]

MODEL LERx

2.116"
[53.8mm]

0.709"
[18.0mm]

0.117"
[3.0mm]

0.926"
[23.5mm]

0.709"
[18.0mm]

1.071"
[27.2mm]

2X Ø0.167"
[Ø4.25mm]

2.520"
[64.00mm]

0.630"
[16.00mm]

0.472"
[12.0mm]

2X 6-32 X 1/4" DEEP
MOUNTING HOLES

6 FT SHIELDED
CABLE